

# Work Order ID 53981

November 24, 2009 2:54:02 PM

Page 1

Item ID: D4012-1

Accept

Revision ID:

Item Name: Cushion

Start Date: 11/25/2009 Start Qty: 60.00

Required Date: 12/30/2009 Req'd Qty: 60.00

Reference:

Approvals:

Process Plan: *mc*

Date: *09-11-24*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4012

A

100

0.00



Doosan

Doosan Lathe

Memo

1-Turn as per folio FA & dwg D

FOLIO REV: *NA*

DWG REV: *A*

2-Deburr as required

0.00

*df 09.11.25*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

*df 09.11.25*

*(60)*

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Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 462

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control



Cust Item ID:

Customer:



SA 08/11/26

60 p

PC 9/11/26 (60)

09/11/30

PL 09-11-30 (60)

# Picklist Print

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Work Order ID: 53981



Parent Item: D4012-1



Parent Item Name: Cushion

Start Date: 11/25/2009

Required Date: 12/30/2009

Comments: IPP RevA: New issue 09.10.28 DD verified by:JLM  
revA as per dwg 09.11.18 DD verified by:JLM

IPP RevB:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWT3.500X3.000		Purchased	No			100	f	23.3684	7.9137			
UHMW Tubing 3.5" x 3"												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	23.3684	
112968	3.3684	
113259	20	

*Handwritten:* 09.11.25 15 7.5

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 53963
<b>Description:</b> CUSHION		<b>Part Number:</b> D 4012-1
<b>Inspection Dwg:</b>	<b>Rev:</b> A	<b>Page 1 of 1</b>

☒ **First Article**      ☐ **Prototype**

[illegible]

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 09.11.2325	Date: 09/11/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1

D

C

B

A

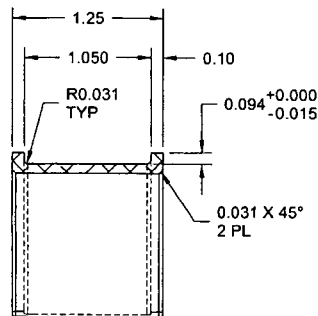
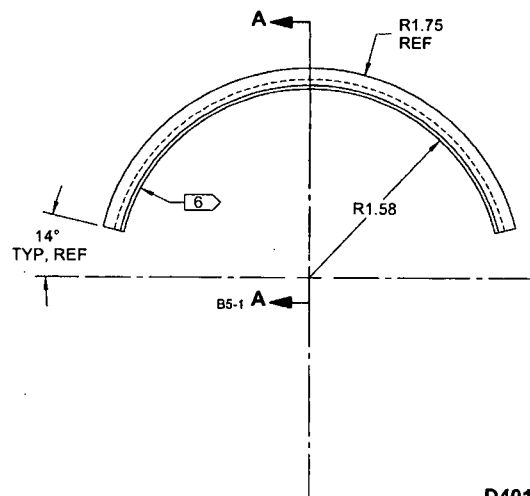
D

C

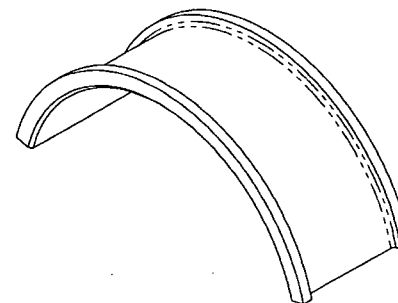
B

A

# 53981



SECTION A-A 87-1



D4012-1 CUSHION

RELEASED  
2009-11-26

NOTES:

- 1) MATERIAL: UHMW TUBING, 3.500 OD X 0.250 MIN WALL  
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500B.XXXW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

REV.	NEW ISSUE	DESCRIPTION	MB	09.10.19
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.10.19			

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. A  
D4012 SHEET 1 OF 1  
TITLE SCALE  
CUSHION NTS

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8 7 6 5 4 3 2 1